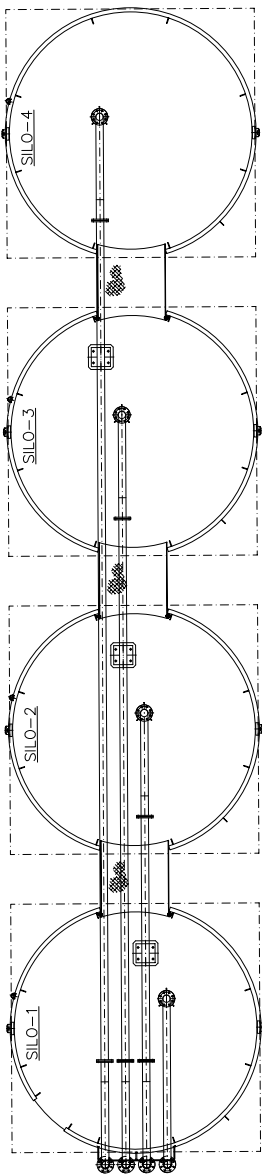


# SILO ACCESSORIES

## CENTRAL FILLING STATION

Material:	For items without material data, all parts are made of AlMg3, AlMgSi or Stainless Steel.
Standard accessories:	Accessories always include plant installation by P+W

### Design example



Description	Article no.
<b>Central filling station</b>	
<b>ZF 8</b>	Basic equipment per silo for filling pipe DN 80 consisting of elbows 90° CR = 1000, CrNi, with pipe support, pipe bracket and pipe clamp
<b>Accessories</b>	horizontal pipe extension for filling pipe DN 80 $n = \text{silo diameter } d + 500 \text{ mm}$
Silo diameter $d = 2400$	ZF 824
Silo diameter $d = 3000$	ZF 830
Silo diameter $d = 3500$	ZF 835
Silo diameter $d = 4200$	ZF 842
<b>ZF 10</b>	Filling pipe DN 100, rest of execution like ZF 8 Basic equipment per silo
<b>Accessories</b>	Execution like ZF 8
Silo diameter $d = 2400$	ZF 1024
Silo diameter $d = 3000$	ZF 1030
Silo diameter $d = 3500$	ZF 1035
Silo diameter $d = 4200$	ZF 1042
The vertical filling pipes, filling nozzle and limit switches for the TW coupling must be added to the central filling station corresponding to the height. The specifications can be found in silo accessories "filling pipes"	
<b>Calculation example: (silo battery with 4 silos)</b>	
1. Silo: basic equipment + FL 8/10	
2. Silo: basic equipment + 1 x accessories + FL 8/10	
3. Silo: basic equipment + 2 x accessories + FL 8/10	
4. Silo: basic equipment + 3 x accessories + FL 8/10	
<b>All measurements in mm.</b>	